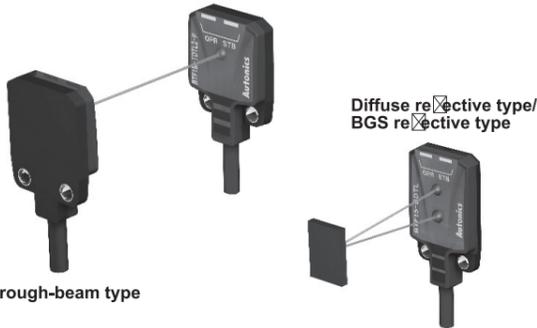


Autonics

ULTRA-THIN PHOTOELECTRIC SENSOR BTF SERIES

M A N U A L



Thank you very much for selecting Autonics products.
For your safety, please read the following before using.

Caution for your safety

- ※Please keep these instructions and review them before using this unit.
- ※Please observe the cautions that follow;
- Warning** Serious injury may result if instructions are not followed.
- Caution** Product may be damaged, or injury may result if instructions are not followed.
- ※The following is an explanation of the symbols used in the operation manual.
- Caution:** Injury or danger may occur under special conditions.

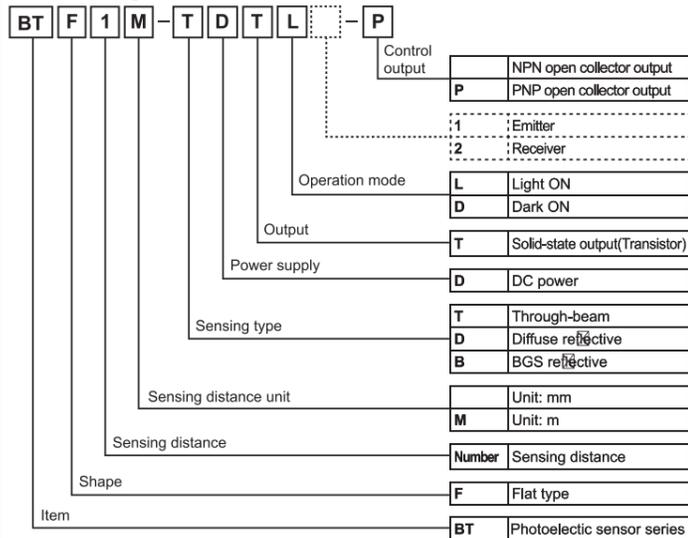
Warning

- In case of using this unit with machinery(Ex: nuclear power control, medical equipment, ship, vehicle, train, airplane, combustion apparatus, safety device, crime/disaster prevention equipment, etc) which may cause damages to human life or property, it is required to install fail-safe device.
It may cause a fire, human injury or damage to property.
- Do not disassemble or modify this unit. Please contact us if it is required.
It may give an electric shock and cause a fire.

Caution

- This unit shall not be used outdoors.
It might shorten the life cycle of the product or give an electric shock.
Use this product inside only. Do not use the product outdoors or location subject to temperatures or humidity outside.(Ex: rain, dirty, frost, sunlight, condensation, etc.)
- Do not use this unit where there is flammable or explosive gas.
It may cause a fire or explosion.
- Please observe the rated specifications.
It may shorten the life cycle or damage to the product.
- Do not use this unit over rated voltage and do not supply AC power to DC power type.
It may cause a damage to product.
- Please check the polarity of power and wrong wiring.
It may cause a damage to product.
- Do not use this unit where there is vibration or impact.
It may cause a damage to product.
- In cleaning the unit, do not use water or an oil-based detergent.
It may cause a fire, give an electric shock or damage to product.

Ordering information



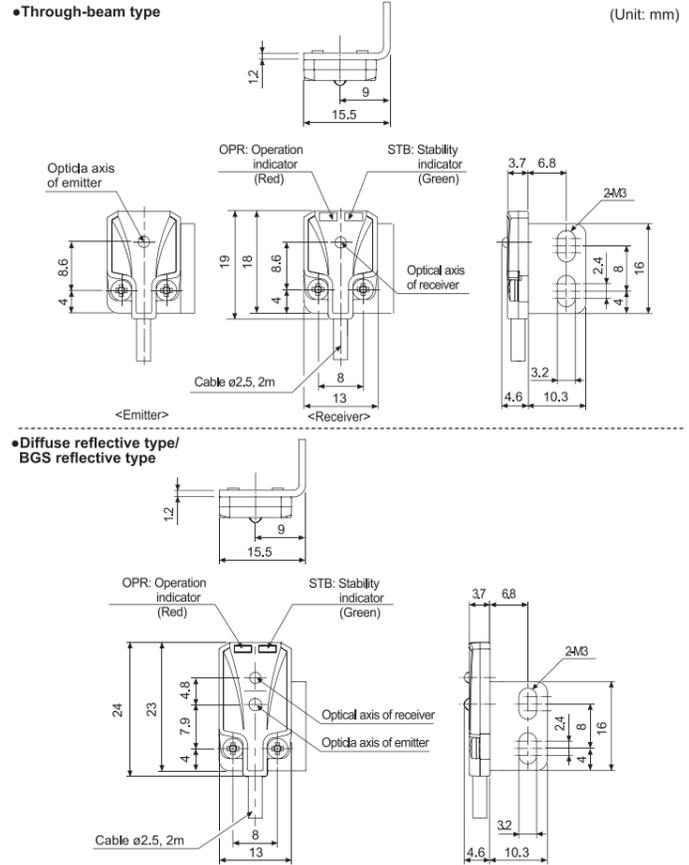
※This information is intended for product management of through-beam type.
(No need to refer when selecting model)
※The above specifications are subject to change and some models may be discontinued without notice.

Specifications

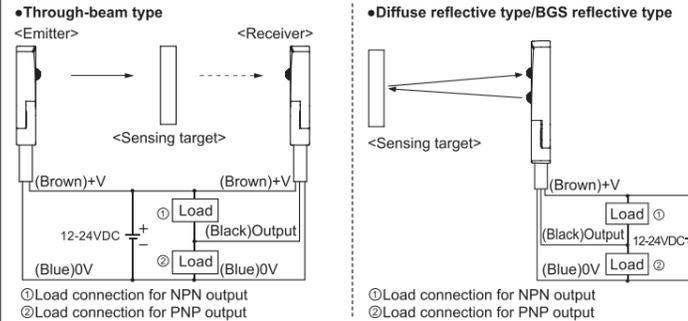
Type	Through-beam		Diffuse reflective		BGS reflective	
Model	NPN open collector output BTF1M-DDTL	PNP open collector output BTF1M-TDTL-P	BTF30-DDTL	BTF30-DDTD	BTF15-BDTL	BTF15-BDTD
Sensing distance	1m		5 to 30mm(Non-glossy white paper 50×50mm)		1 to 15mm(Non-glossy white paper 50×50mm)	
Sensing target	Opaque materials of max. ø2mm		Opaque materials, Translucent materials			
Min. Sensing target	Opaque materials of ø2mm		ø0.2mm (Sensing distance 10mm)		ø0.2mm non-illuminated objects (Sensing distance 10mm)	
Hysteresis	-		Max. 20% at rated sensing distance		Max. 5% at rated sensing distance	
Reflectivity Characteristics (black/white error)	-		-		Max 15% of maximum sensing distance	
Response time	Max. 1ms					
Power supply	12-24VDC ±10%(Ripple P-P: Max. 10%)					
Current consumption	Max. 20mA(This is for each emitter and receiver of through-beam type)					
Light source/Wavelength	Red LED(650nm)					
Operation mode	Light ON	Dark ON	Light ON	Dark ON	Light ON	Dark ON
Control output	< NPN or PNP open collector output > -Load voltage: Max. 26.4VDC -Load current: Max. 50mA -Residual voltage: Max. 1V(NPN), Max.2V(PNP)					
Protection circuit	Reverse polarity protection, output short-circuit protection					
Indicator	Operation indicator: Red, Stability indicator: Green					
Connection	Outgoing cable					
Insulation resistance	Min. 20MΩ(at 500VDC megger)					
Noise strength	±240V the square wave noise(pulse width:1μs) by the noise simulator					
Dielectric strength	1,000VAC 50/60Hz for 1 minute					
Vibration resistance	1.5mm or 300m/s ² amplitude at frequency of 10 to 55Hz in each of X, Y, Z directions for 2 hours					
Shock resistance	500m/s ² (50G) in X, Y, Z directions for 3 times					
Environment	Ambient illumination: Sunlight: Max.10,000lx, Incandescent lamp: Max.3,000lx(Receiver illumination) Ambient temperature: -25 to 55°C, Storage: -40 to 70°C Ambient humidity: 35 to 85%RH, Storage: 35 to 85%RH					
Protection	IP67(IEC standards)					
Material	Case: PBT, Sensing part : PMMA					
Cable	ø2.5mm, 3P, Length: 2m(Emitter of through-beam type: ø2.5mm, 2P, Length: 2m)(AWG 28, Core wire diameter: 0.08mm, No. of core wire: 19, Insulator out diameter: 0.9mm)					
Accessory	Fixing bracket(SUS304), Bolt(SWCH10A)					
Approval	CE					
Unit weight	Approx. 40g	Approx. 25g	Approx. 25g	Approx. 25g	Approx. 25g	Approx. 25g

※The temperature or humidity mentioned in Environment indicates a non freezing or condensation environment.

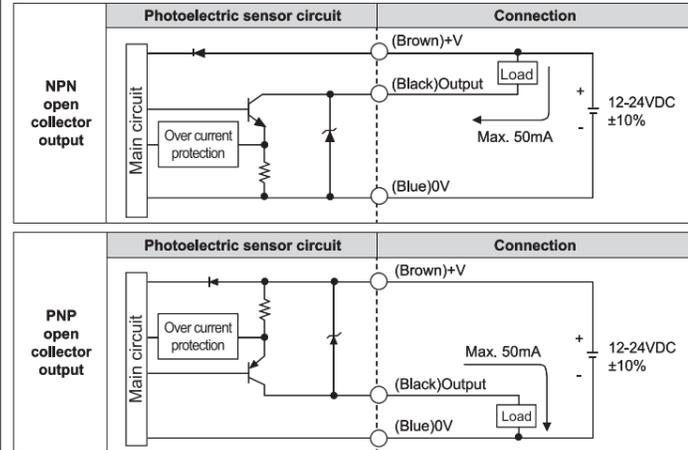
Dimensions



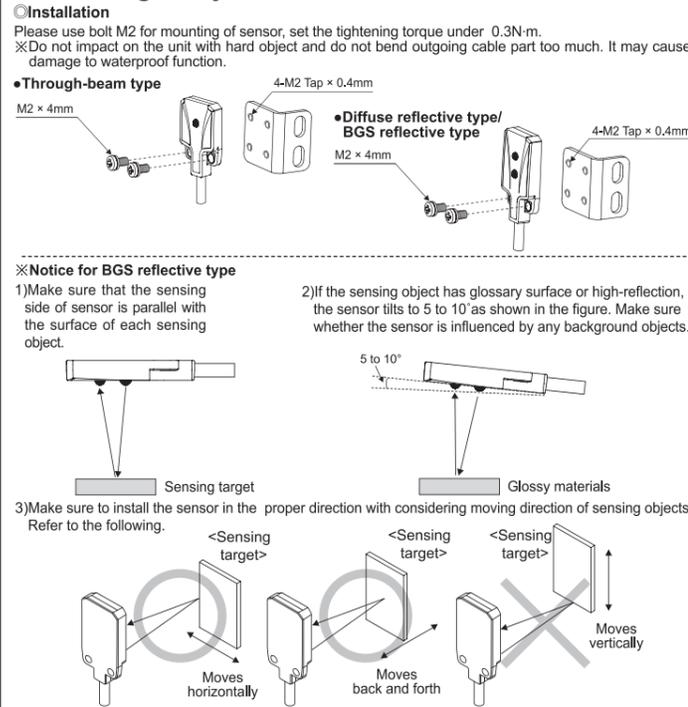
Connections



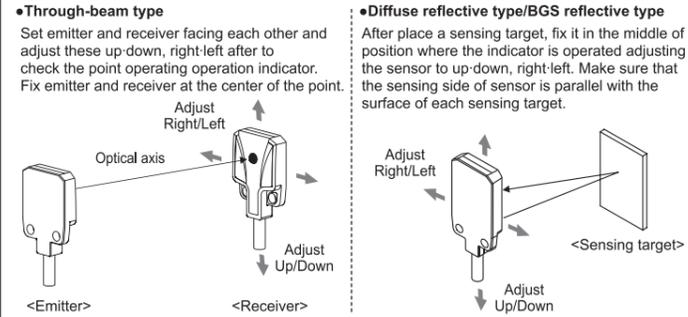
Control output circuit diagram



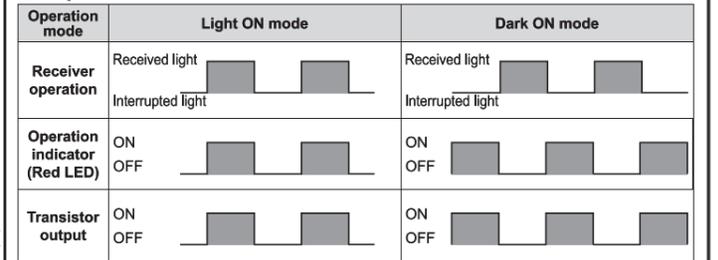
Mounting & Adjustment



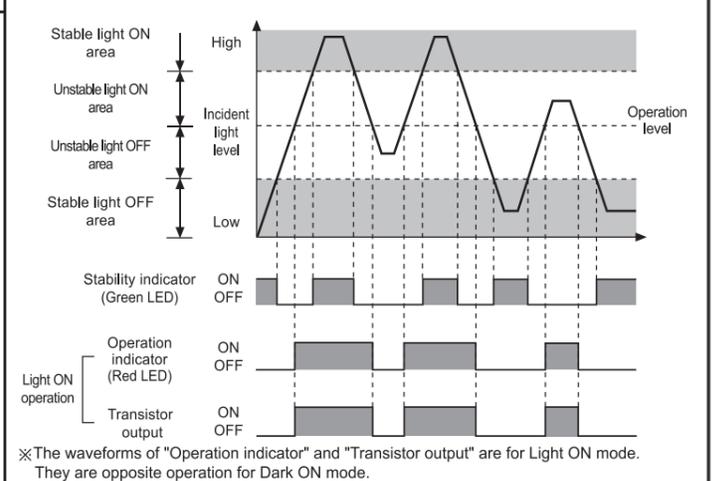
Optical axis adjustment



Operation mode



Operating timing diagram



Caution for using

- The sensor will be in a detectable status within 100ms after supply the power. If the power line of the load and the sensor is different, supply power voltage to the sensor first.
- Shade a strong source of light as like sunlight, spotlight not to be let in the inclination angle range of photoelectric sensor directly.
- The photoelectric sensor may cause malfunction under the fluorescent lamp light, be sure to use the cover or the shutter to shade the light.
- If photoelectric sensor is installed at flat part, it may cause malfunction by reflection light from flat part. Be sure to put space between photoelectric sensor and ground.
- When wiring the photoelectric sensor with high voltage line, power line in a same conduit, it may cause malfunction or mechanical problem, please do wire separately or use different conduit.
- Avoid installing the unit in place with corrosive gas, oil or dust, strong flux, noise, sunlight, strong alkali and acid.
- In case of connecting relay as inductive load to output, please remove surge by using diode or varistor.
- Photoelectric sensor cable shall be used as short as possible, because it may cause malfunction by noise through the cable.
- When it is stained by dirt at lens, please clean the lens with dry cloth, do not use an organic materials such as alkali, acid and chromic acid.
- When use switching power supply as the source of supplying power, F.G. terminal shall be grounded and a condenser for removing noise shall be installed between 0V and F.G. terminal.

Major products

- Photoelectric sensors
- Fiber optic sensors
- Door sensors
- Door side sensors
- Area sensors
- Proximity sensors
- Pressure sensors
- Rotary encoders
- Connector/Sockets
- Switching mode power supplies
- Control switches/Lamps/Buzzers
- I/O Terminal Blocks & Cables
- Stepper motors/drivers/motion controllers
- Graphic/Logic panels
- Field network devices
- Laser marking system(Fiber, CO₂, Nd:YAG)
- Laser welding/soldering system
- Temperature controllers
- Temperature/Humidity transducers
- SSR/Power controllers
- Counters
- Timers
- Panel meters
- Tachometer/Pulse(Rate)meters
- Display units
- Sensor controllers

Autonics Corporation
http://www.autonics.com

Satisfiable Partner For Factory Automation

HEAD QUARTERS:
18, Banson-ro 513beon-gil, Haeundae-gu, Busan, Korea

OVERSEAS SALES:
#402-404, Bucheon Techno Park, 655, Pyeongcheon-ro, Wornji-gu, Bucheon, Gyeonggi-do, Korea
TEL: 82-32-610-2730 / FAX: 82-32-329-0728
E-mail: sales@autonics.com